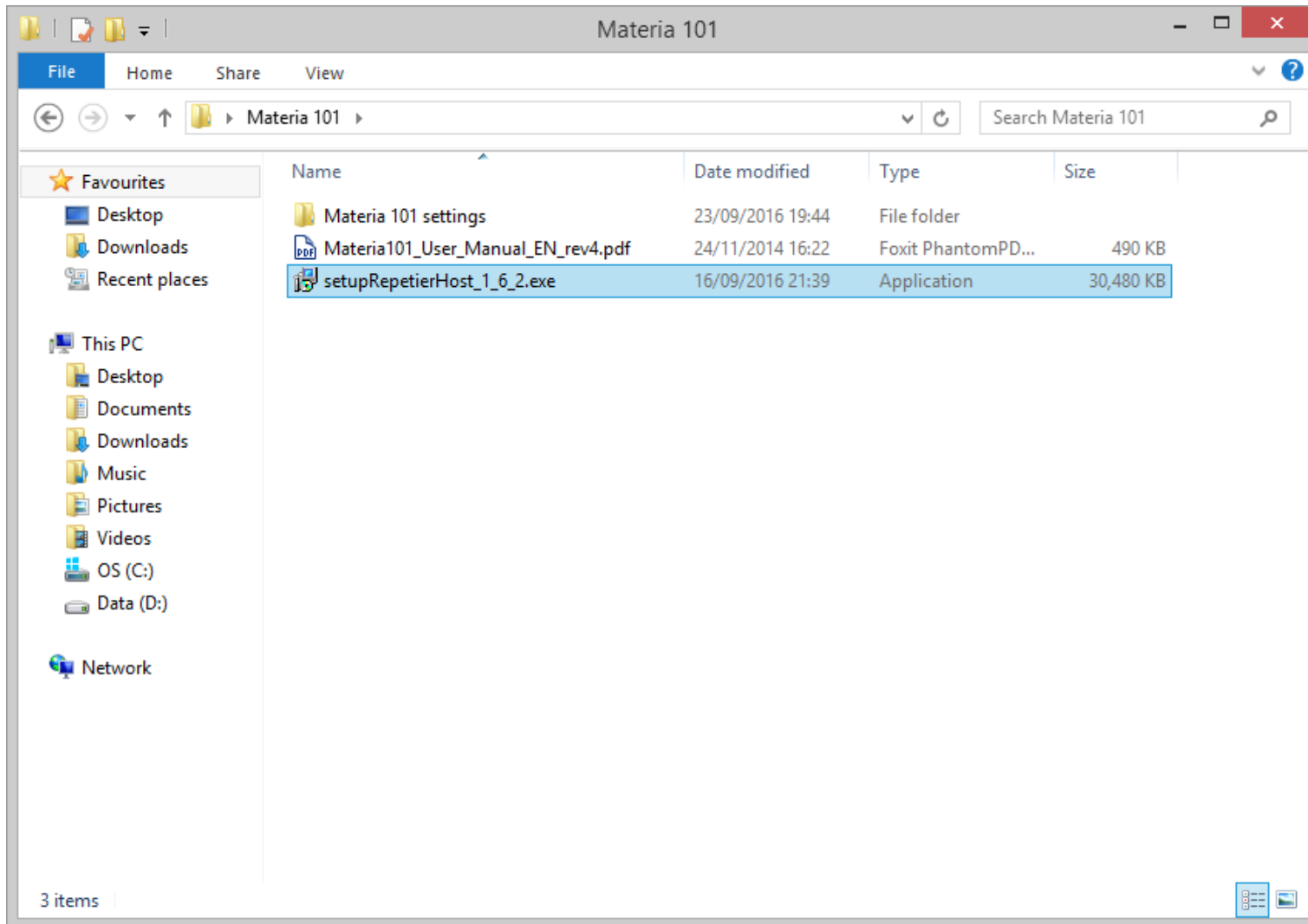# PC Setup for 3D Printing

One-off task

Complete all steps
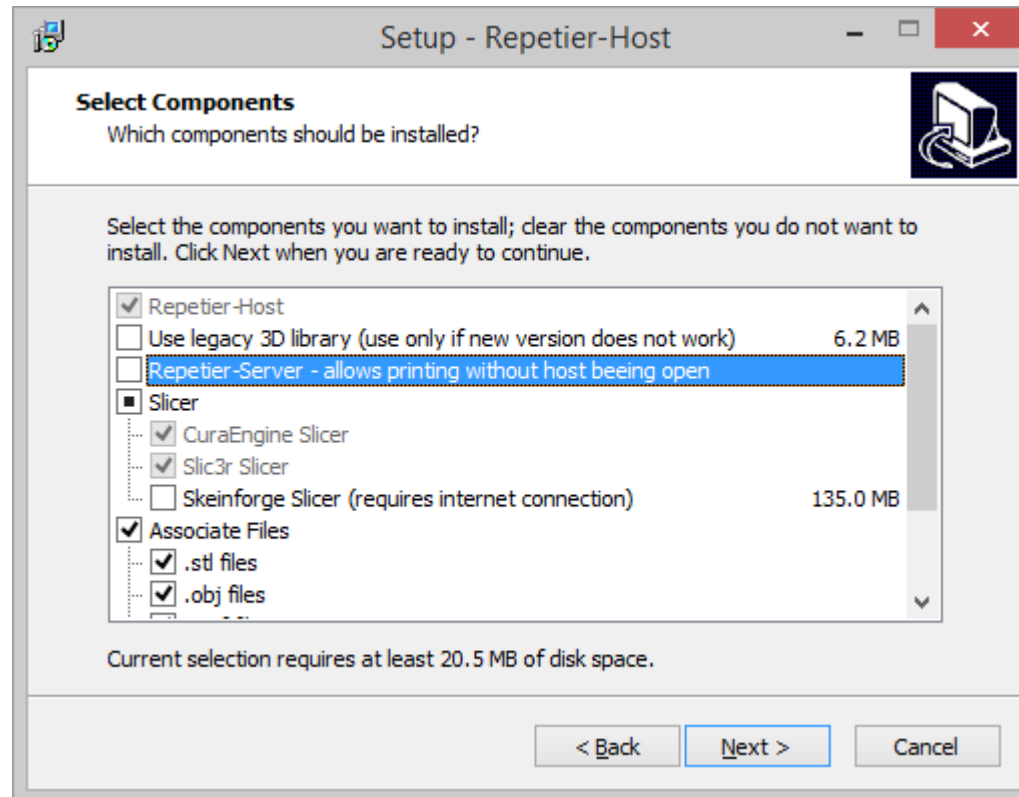
Install Repetier-Host

Version 1.6.2 for Microsoft Windows has already been downloaded from
https://www.repetier.com/download-now/
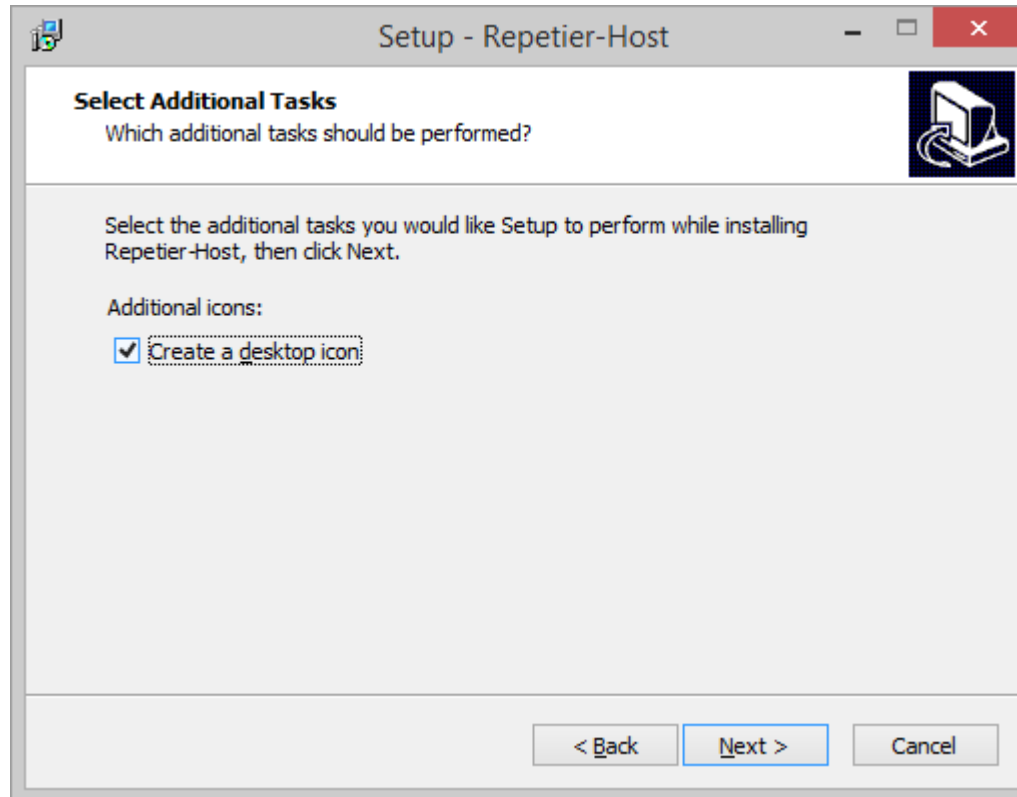Linux and Mac versions are also available

Click "Next" up as far as the "Select Components" screen
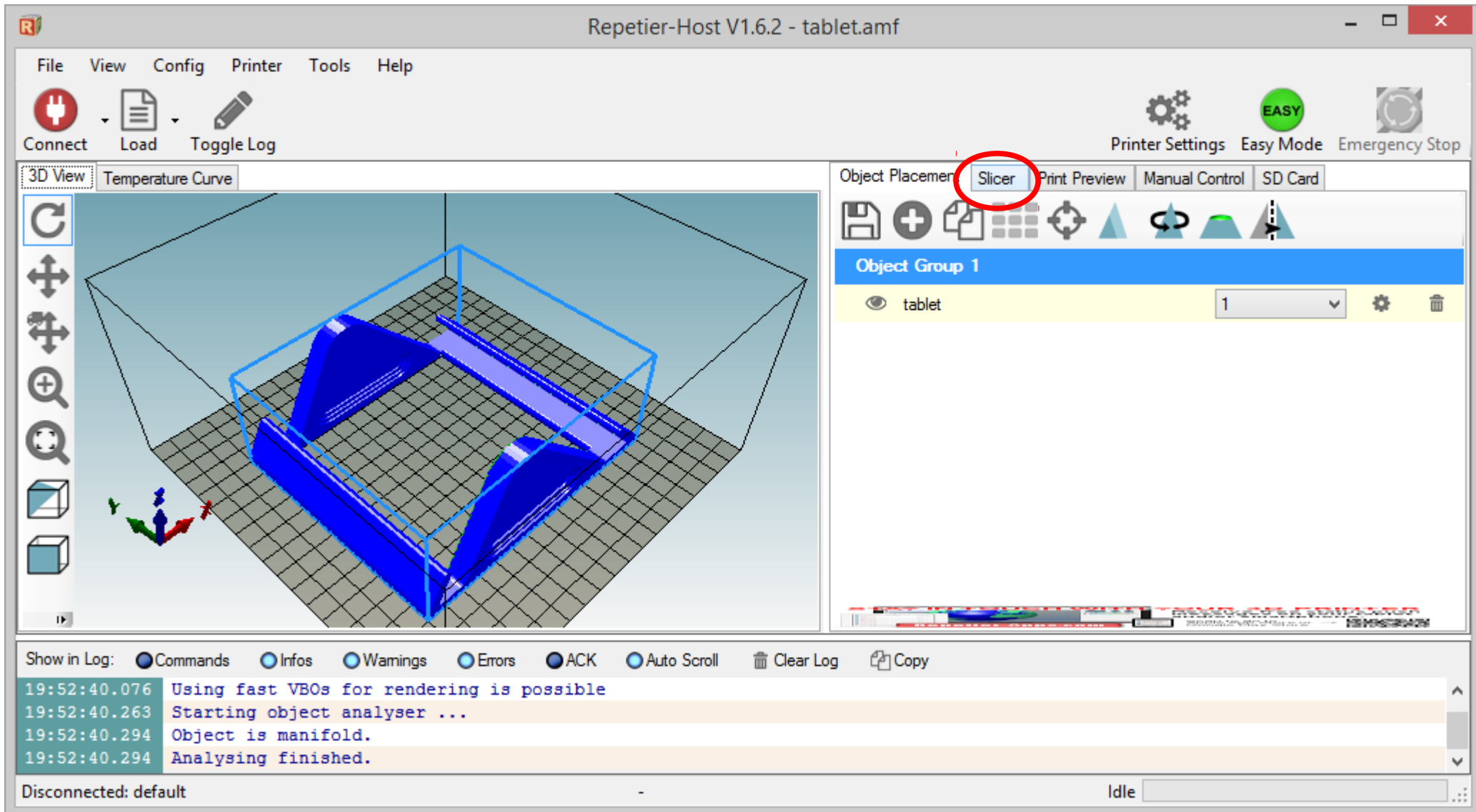
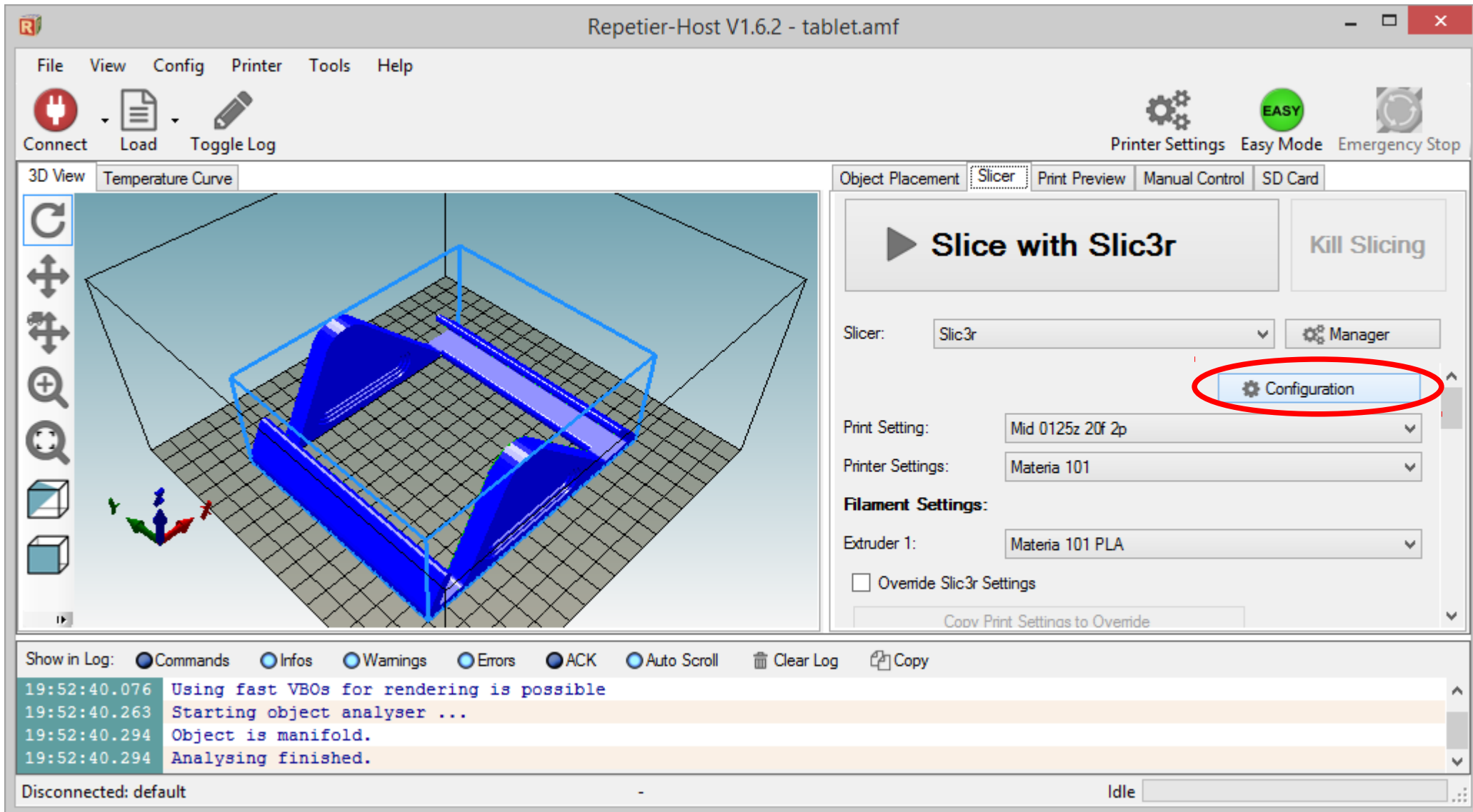# Untick Repetier-Server

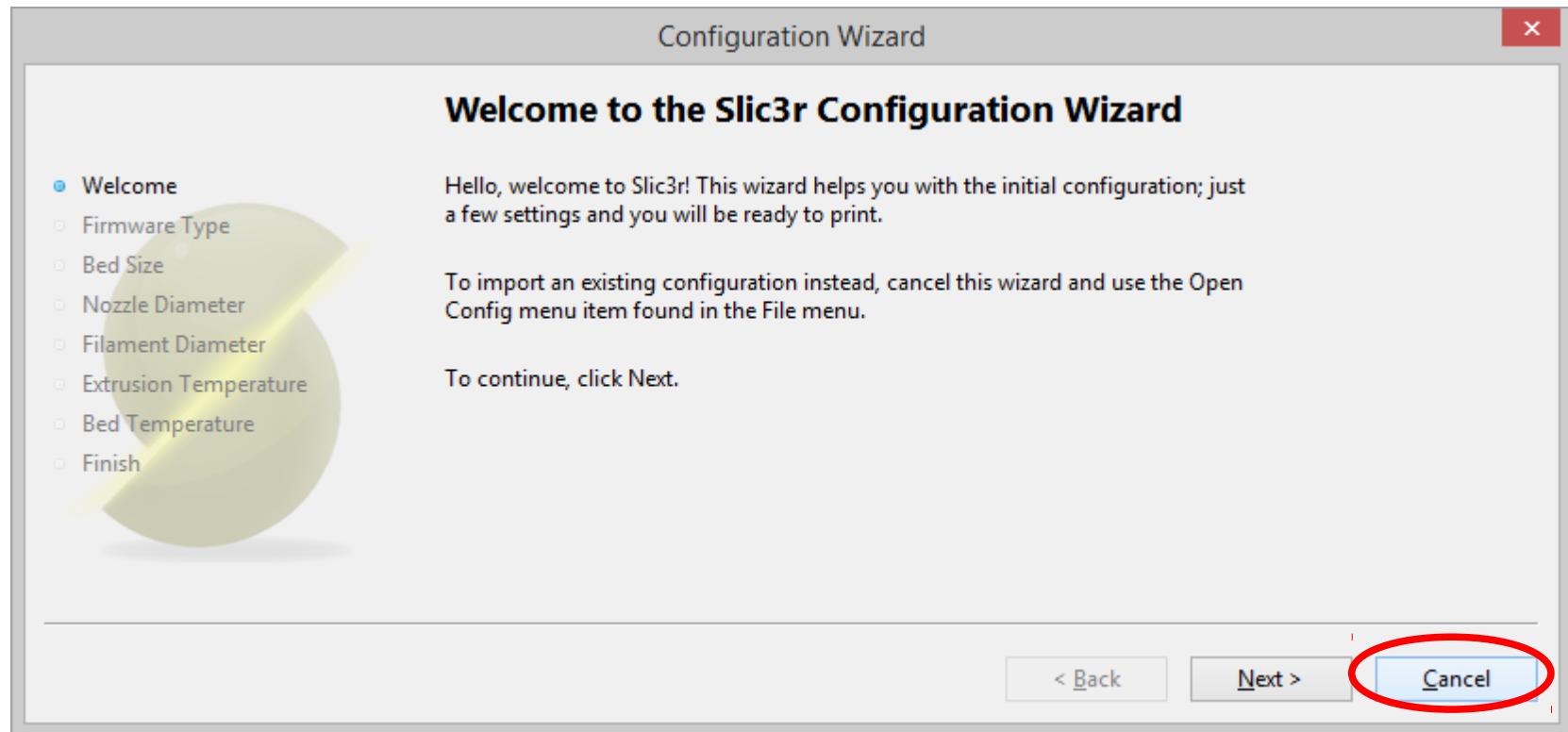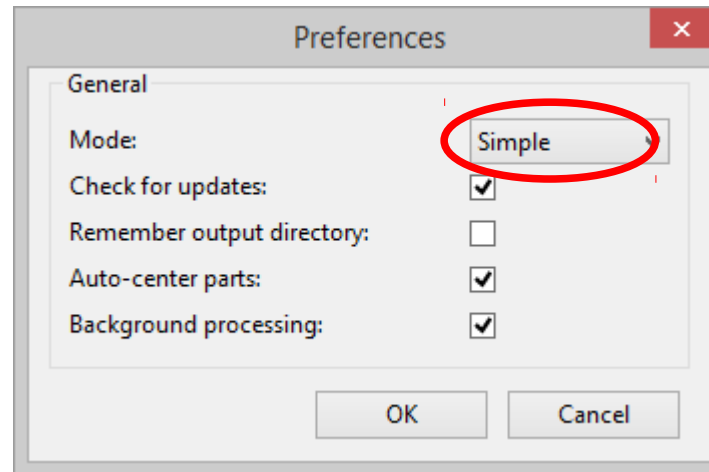# Tick "Create a desktop icon"

Go to "Slicer" tab

Click on "Configuration" button and **wait**

Cancel the Configuration Wizard

Go to File → Preferences

1. Change the Mode from "Simple" to "Expert"
2. Click "OK"
3. Close Slic3r

Click on "Configuration" button again

Select the "Print Settings" tab
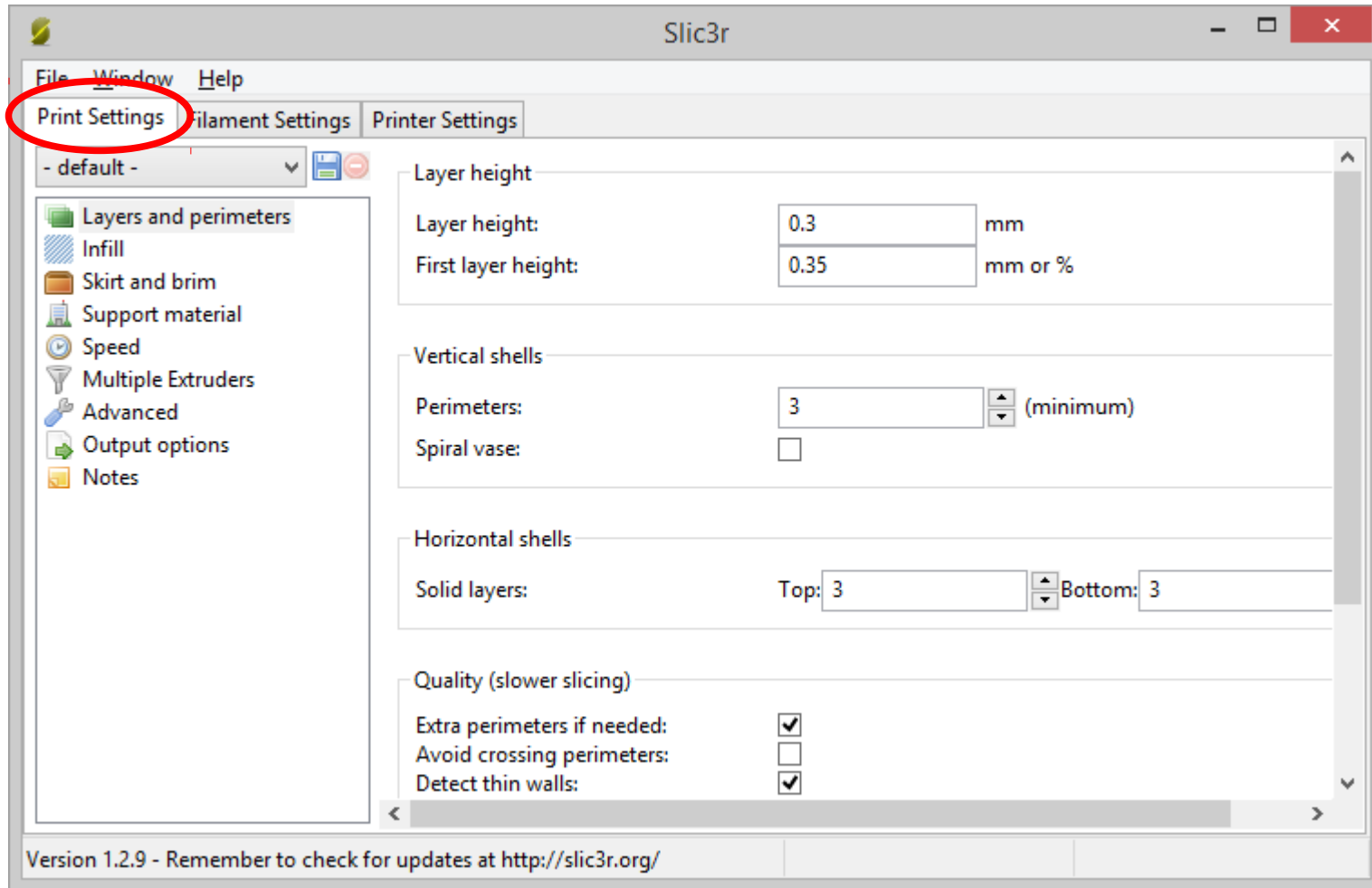
Go to File → Load Config
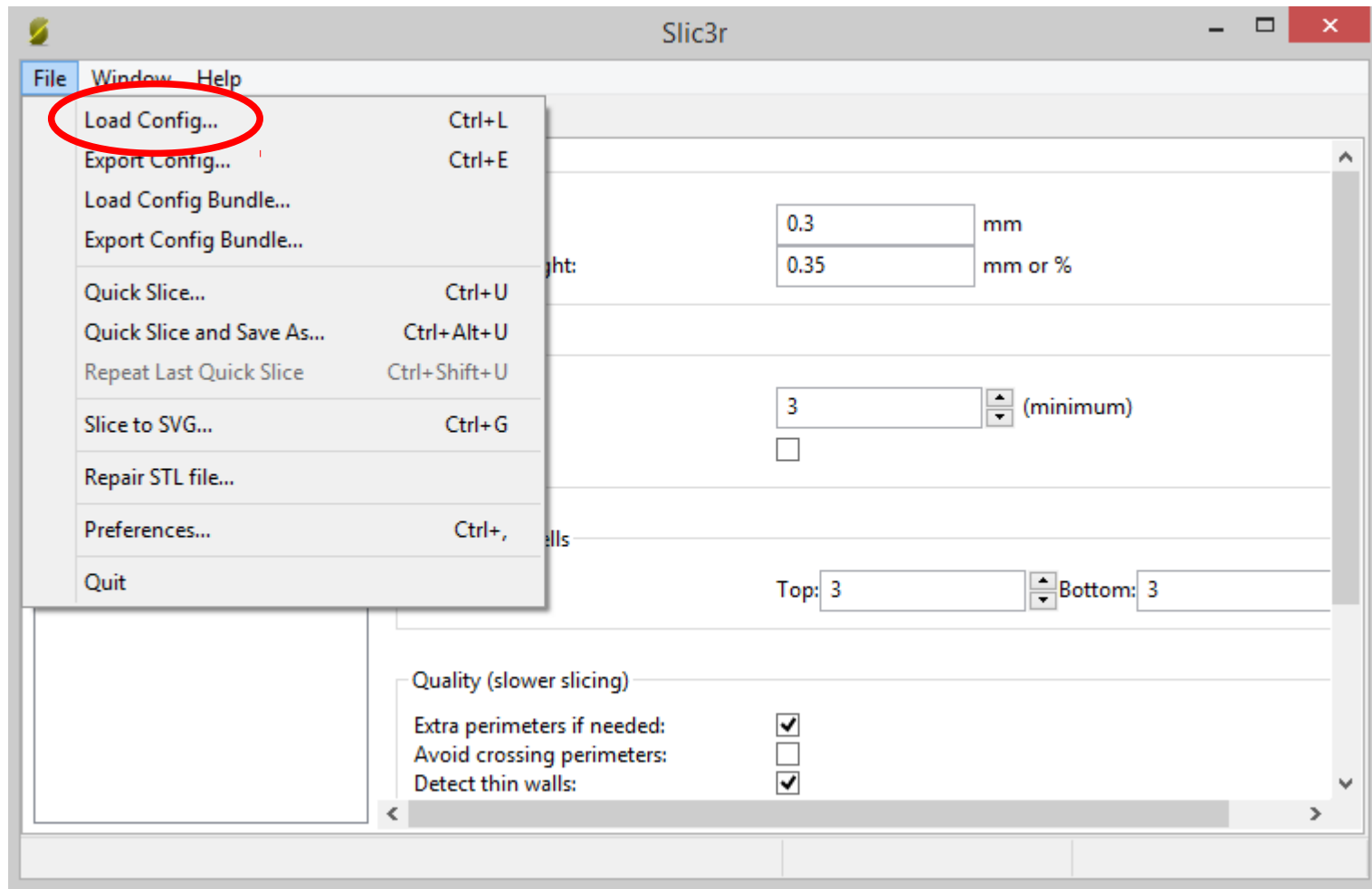
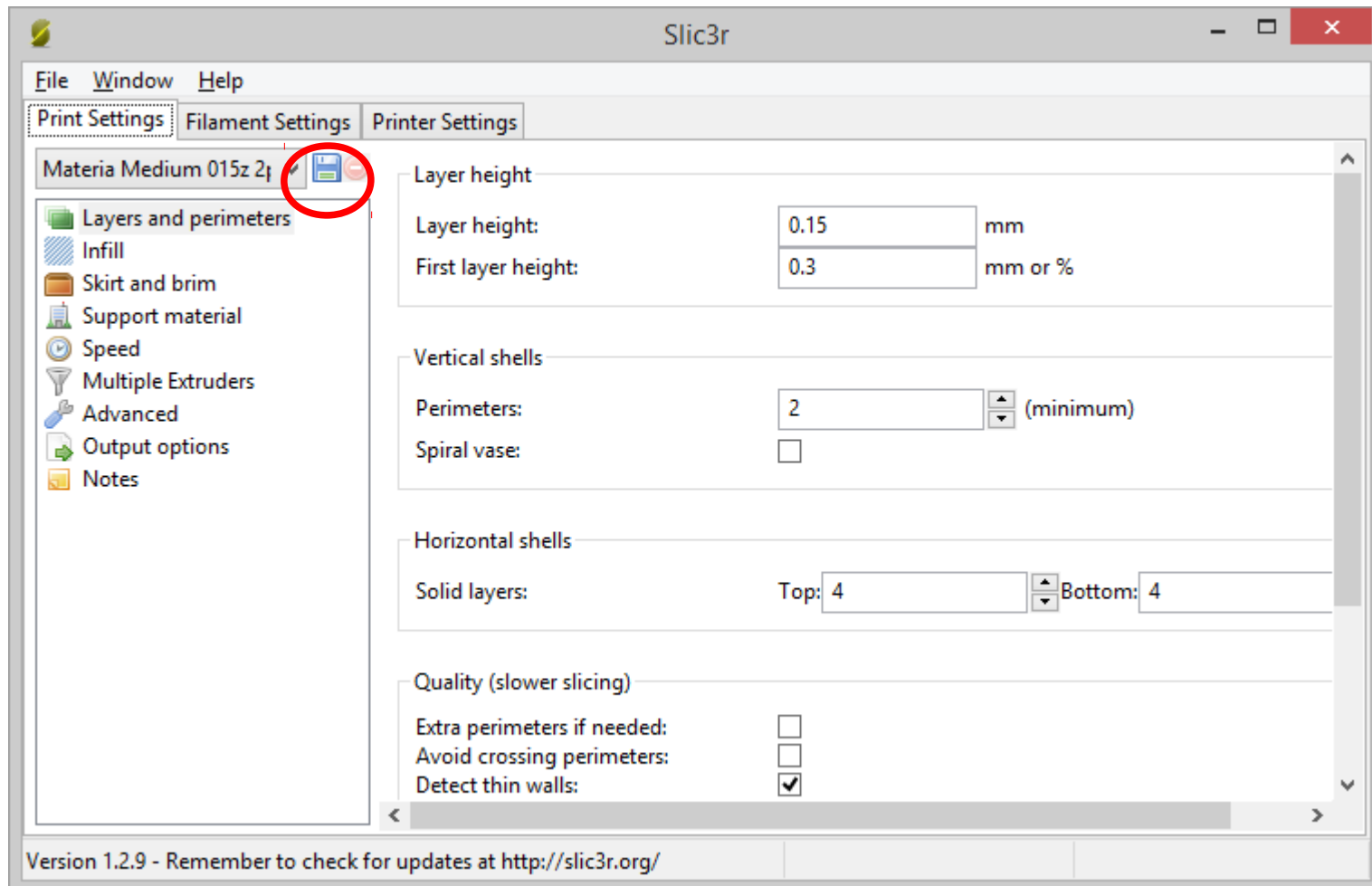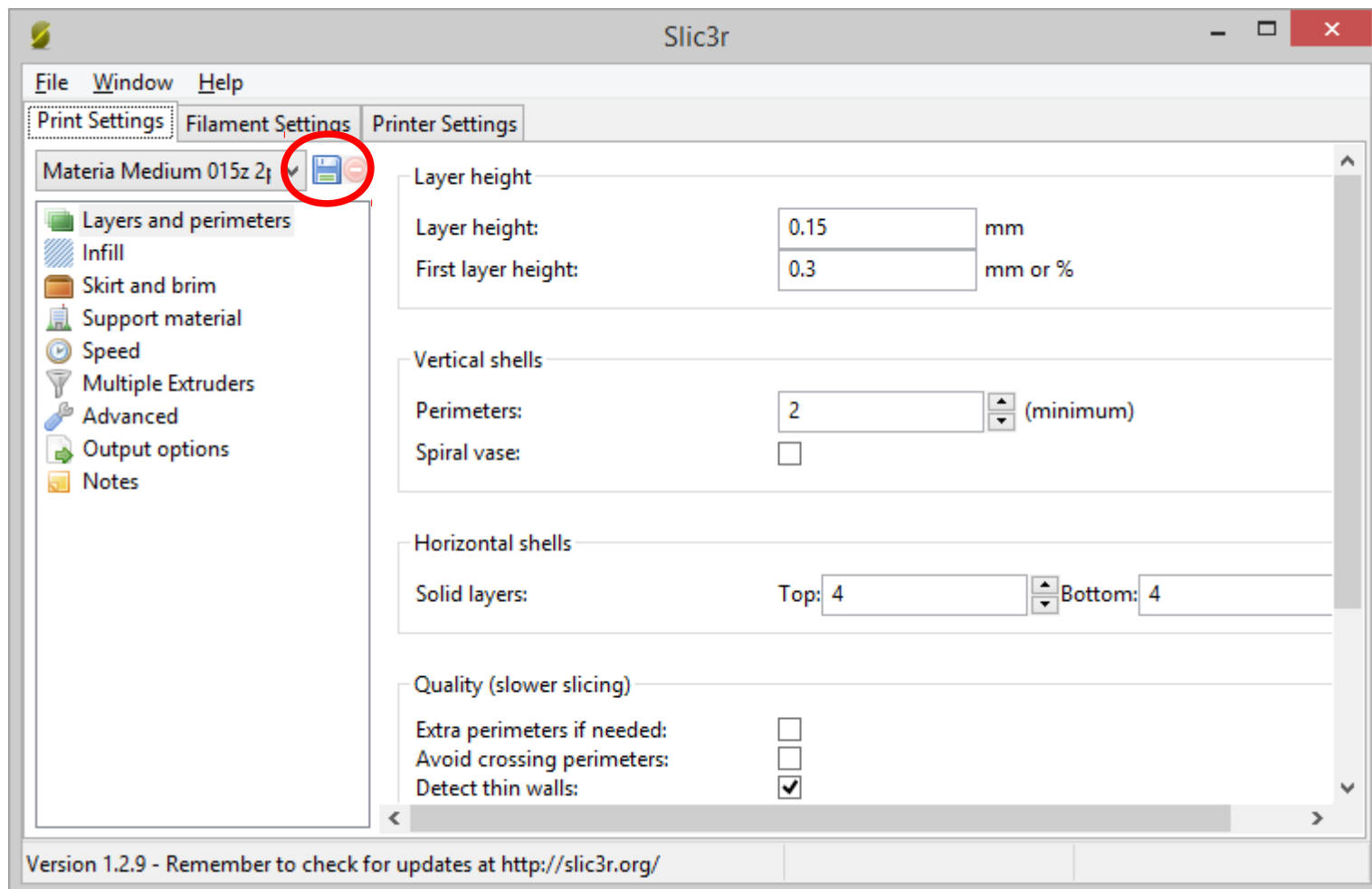# Go to Slic3r Materia 101 settings\print folder and open **Materia Medium 020z 2p 20f HST4 HSB4.ini**
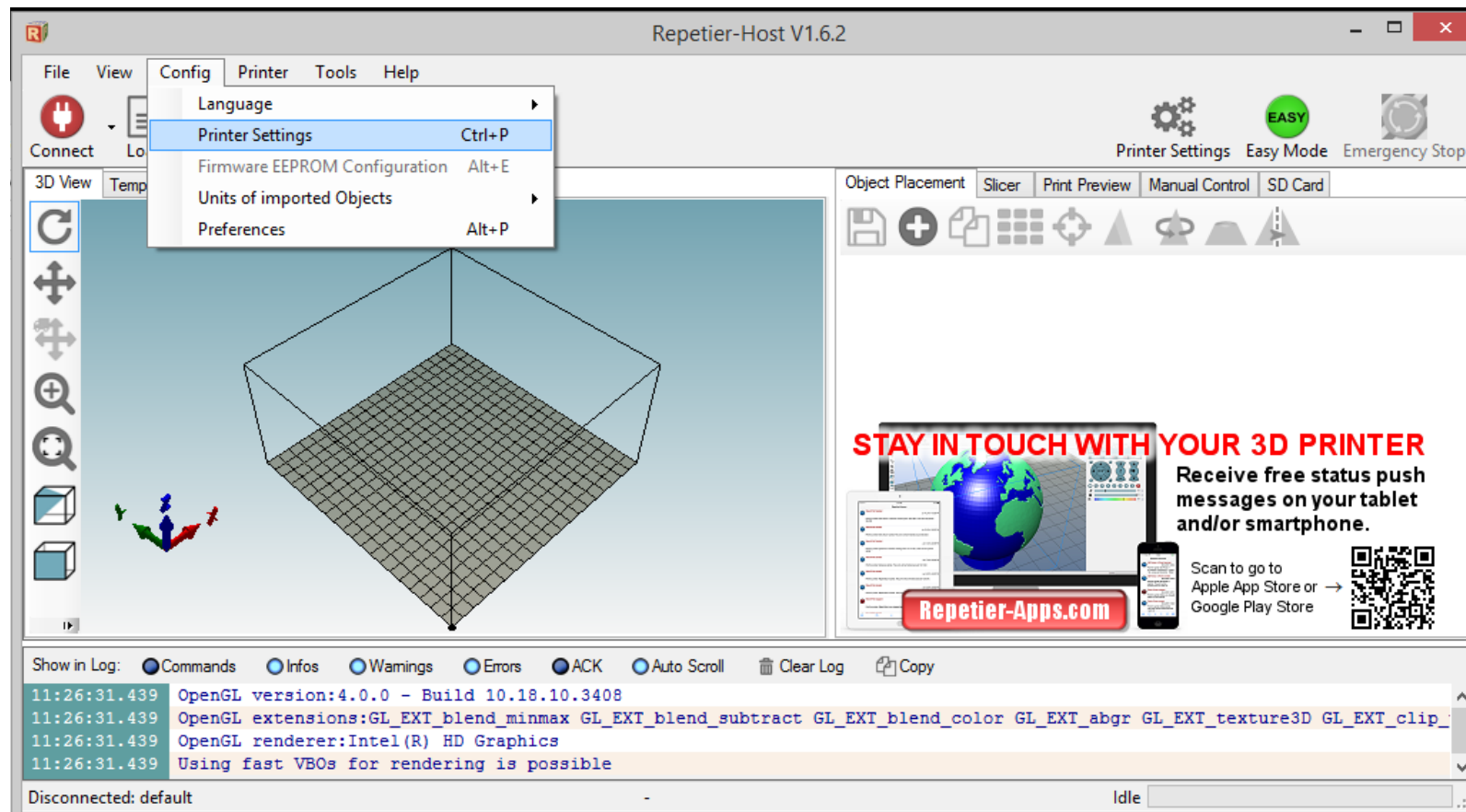
Click on the Save icon

Repeat for the "Filament Settings": **Materia101 PLA.ini** and "Printer Settings": **Materia 101.ini**

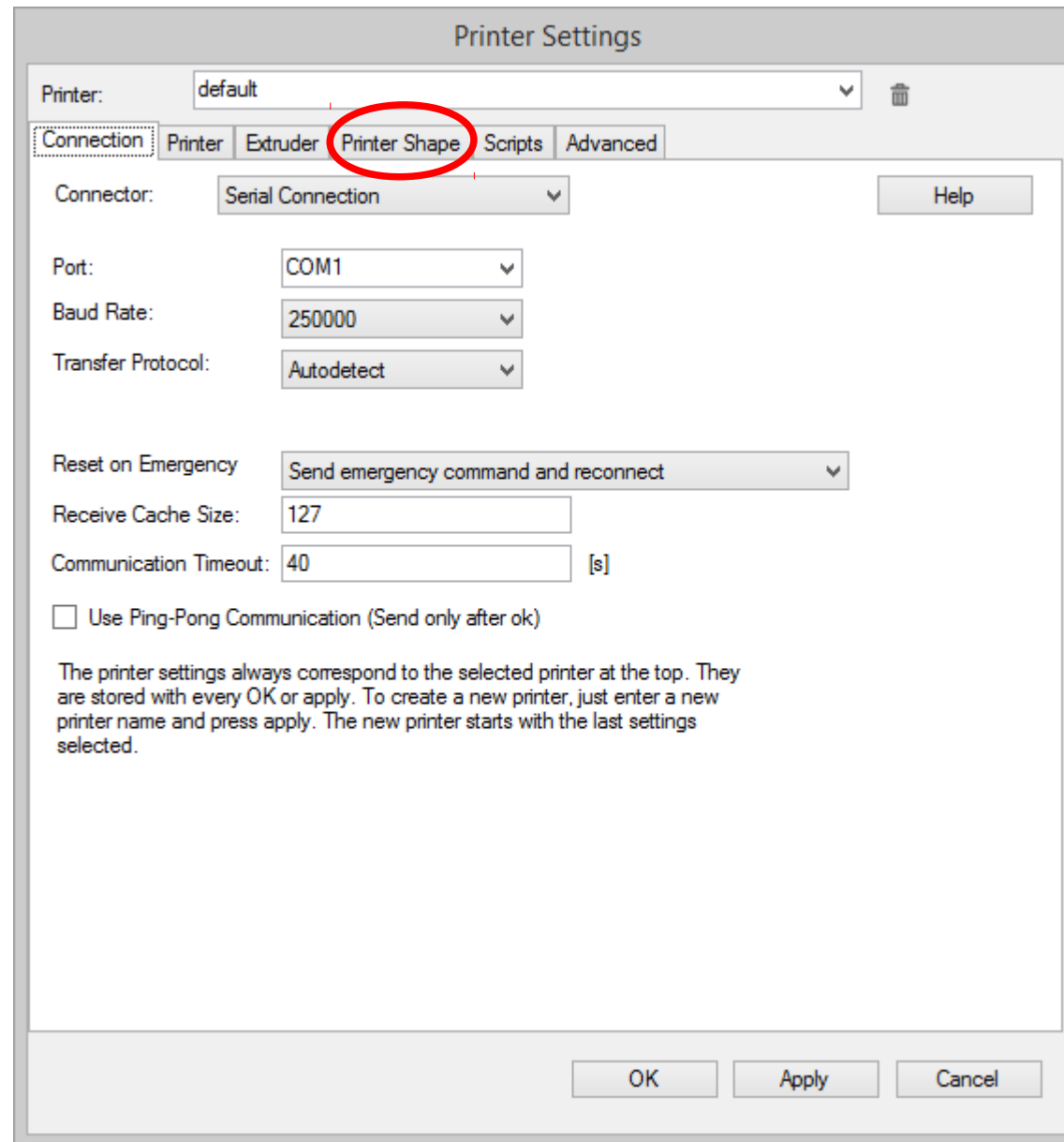## Important: Click on the Save icon each time

Close Slic3r when you are done
In Repetier-Host, Go to
Config → Printer Settings

Go to "Printer Shape" tab

X Max = 140
Y Max = 100

Print Area Width = 140
Print Area Depth = 100

Click OK to save
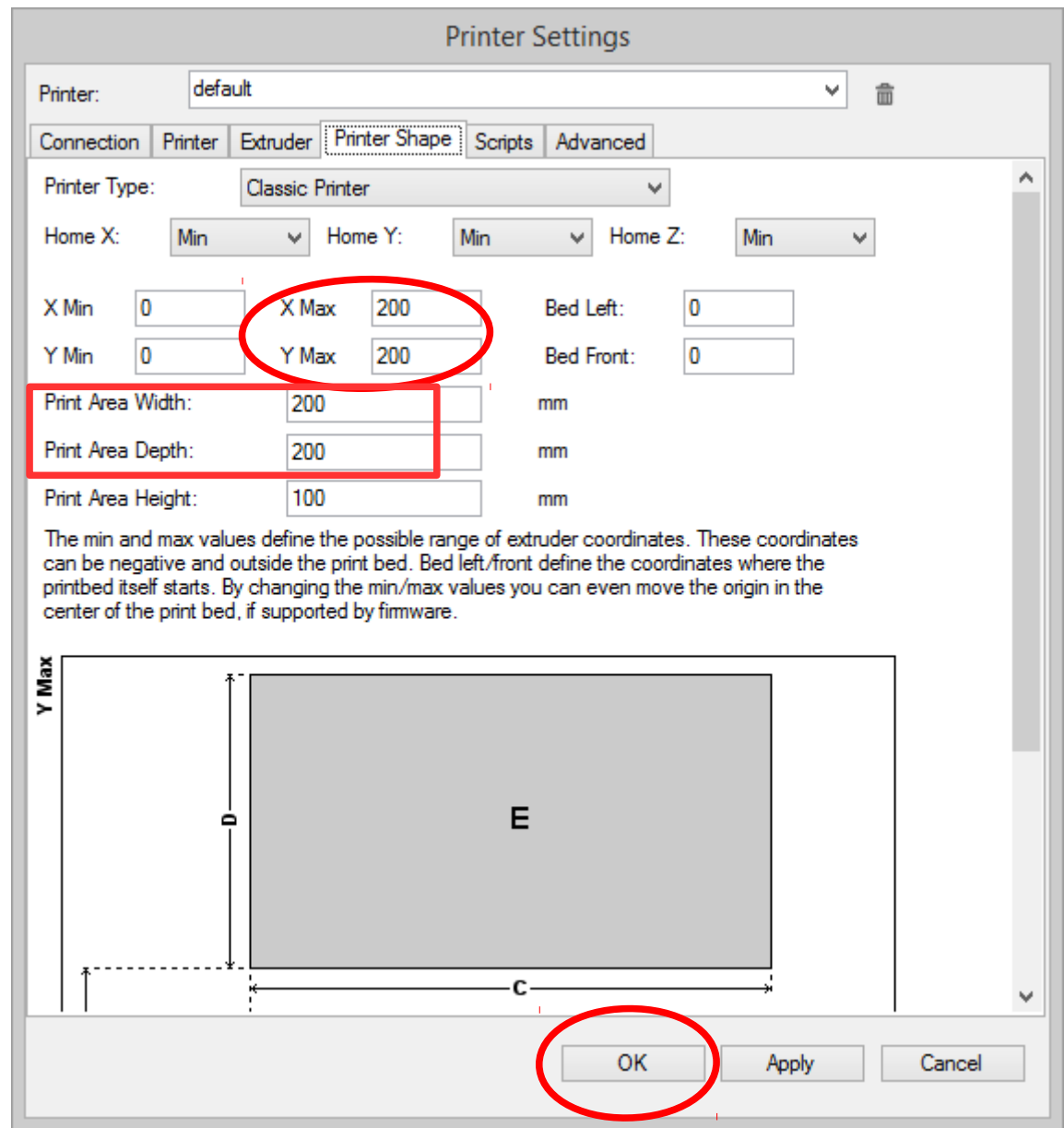
All done: Repetier-Host is now ready to generate a printer file

The grid in the 3D view should be 14 squares by 10